

Date: Thursday, 12/20/2007 12:49:14 PM  
 User: Dominique Dube

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: PB67-43001-29		
Job Number	: 36391					
Estimate Number	: 10804					
P.O. Number	:		Part Number	: PB674300129		
This Issue	: 12/20/2007	S.O. No. :	Drawing Number	:		
Prsht Rev.	: NC		Project Number	:		
First Issue	: / /	Type : LARGE FAB ASSY	Drawing Revision	:		
Previous Run	: 36355		Material	:		
Written By	:		Due Date	: 1/5/2008 Qty: 1 Um: Each		
Checked & Approved By	:					
Comment	:					

## Additional Product

Job Number:	
-------------	---

Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL 

Comment: DOCUMENT CONTROL

## ISSUE TRAVELER

2.0	WATER JET	FLOW WATER JET 
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Comment: FLOW WATER JET

+ CUT B67-43001-313 AS PER DWG  
0.090" THK 6061T6 B 19059 1B07-12-21

1 of EACH

CUT 2X B67-43001-319 AS PER DWG  
0.090" THK 6061T6 B 19059 1B07-12-21

CUT 2X B67-43001-337 AS PER DWG  
0.090" THK 6061T6 B 19059 1B07-12-21

## DE-BURR

3.0	M6061T6S090	
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Comment: Qty.: 0.80000 sf(s)/Unit Total : 0.80000 sf(s)  
6061-T6 .090 Sheet

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

1B07-12-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 12:49:14 PM  
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Drawing Name: PB67-43001-29

Job Number: 36391

Part Number: PB674300129

Job Number:



Seq #: Machine Or Operation:

Description:

5.0 QC8 SECOND CHECK



41 of  
each

✓ 08/01/09

Comment: SECOND CHECK

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

BEND AS PER DWG B67-43001-313

BEND AS PER DWG B67-43001-337

M. 08-01-06

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

✓ 08/01/09 (4)

8.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

WELD AS PER DWG B67-43001-29

M. 08-01-08

9.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

ID 08-01-09 (1)

10.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

(IX)

CHEMICAL CONVERSION COAT AS PER QSI005 4.1 (ALODINE)

M. 08/01/09

11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-09

(IX)

12.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

(IX)

POWDER COAT GREEN SANDTEX AS PER QSI005 4.3 (4.35.8)

M. 08/01/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 12:49:14 PM

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-29

Job Number: 36391

Part Number: PB674300129

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



el



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-09

1X

14.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

SL 08.01.28 2

15.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mm 2008/1/29

①

W

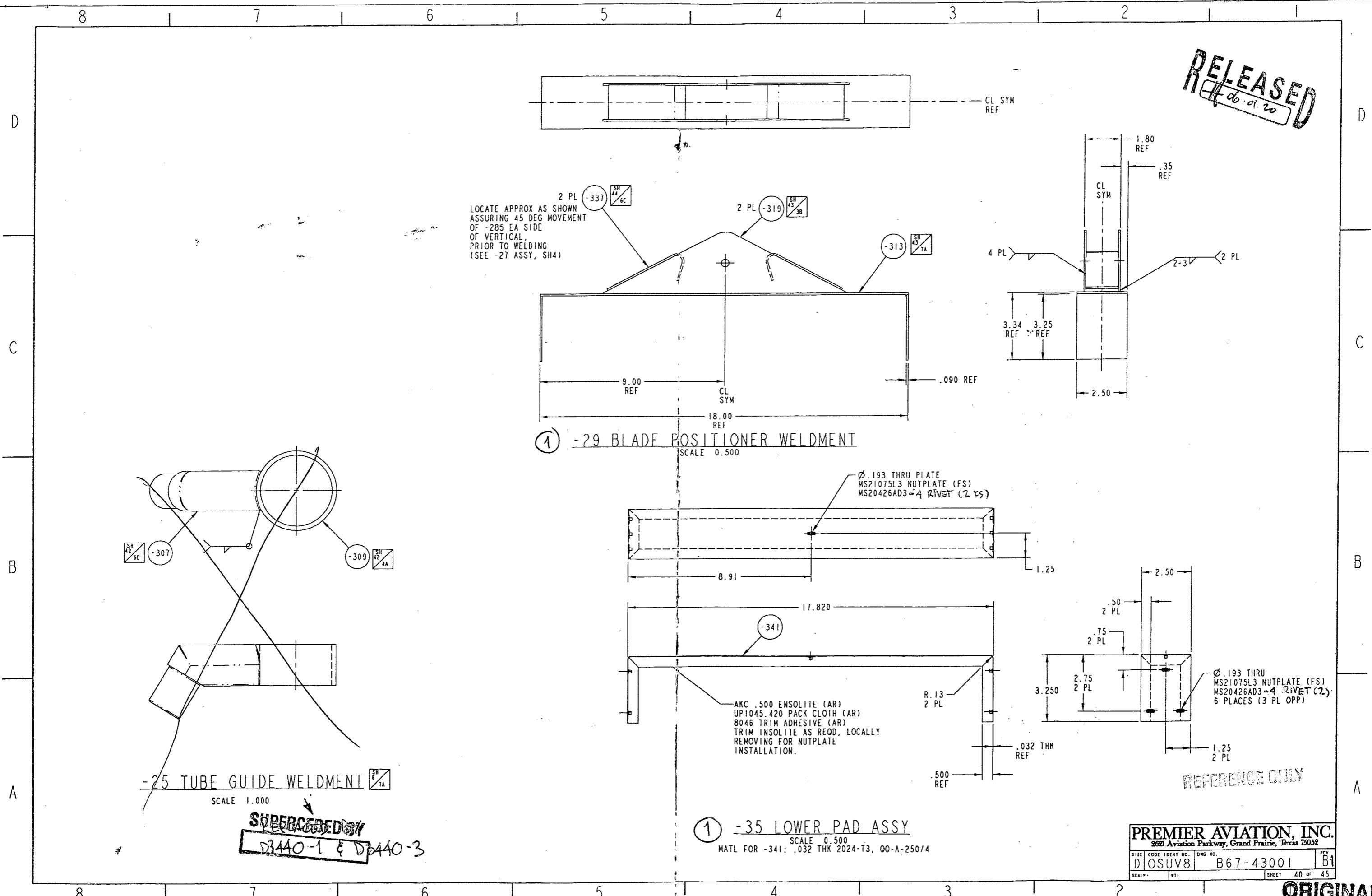
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

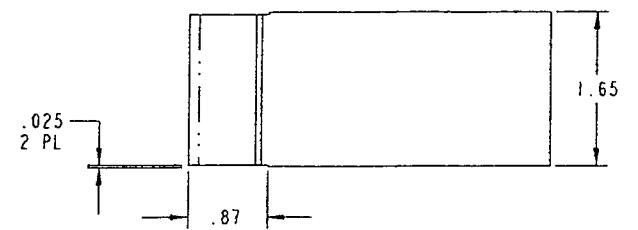
NOTE: Date & initial all entries

RELEASED  
06-01-20



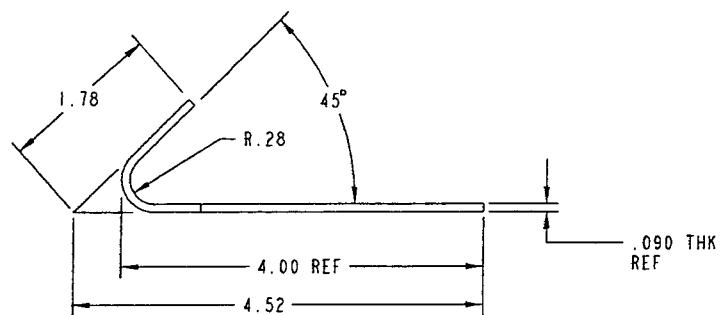
8 7 6 5 4 3 2

D



RELEASED  
M 6.01.20

C



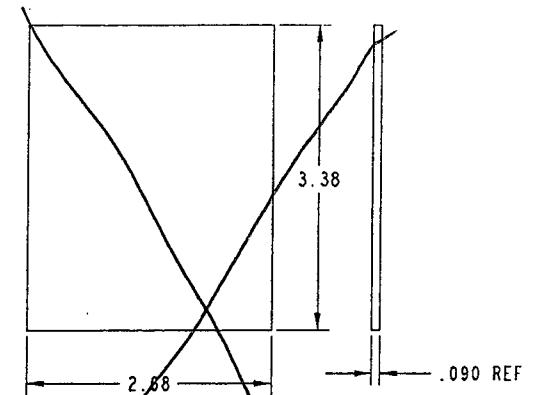
② -337 STOP PLATE

SCALE 1.000  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8

B

SUPERCEDED BY

Now PART OF -324



A

① -323 PLATE

SCALE 1.000  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8

REFERENCE ONLY

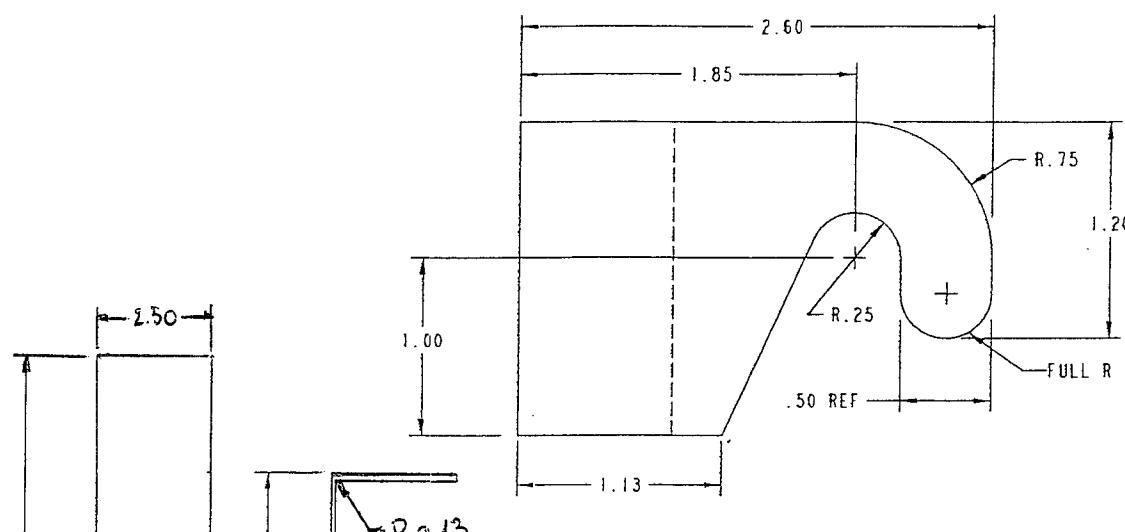
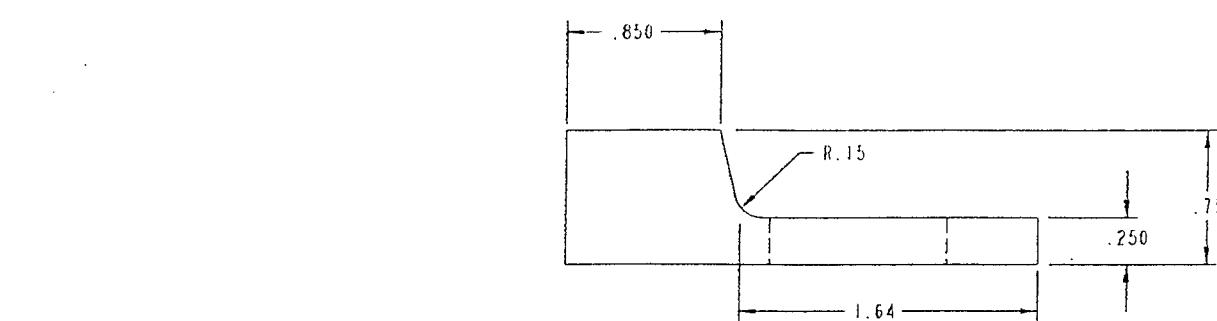
8 7 6 5 4 3 2

D D C C B B A A

PREMIER AVIATION, INC.  
2621 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE IDENT NO. DWG NO. REV.  
D OSUV8 B67-43001 B  
SCALE WT SHEET 44 of 45

ORIGINAL

RELEASED  
06.01.20



R.13  
(2 places)

③ -315 HOOK  
SCALE 2,000  
MAT: 6061-T6 AL,  
QQ-A-200/8

24.50

18.00

-313 BENDING  
DETAIL

-3.25  
(2 PLS)

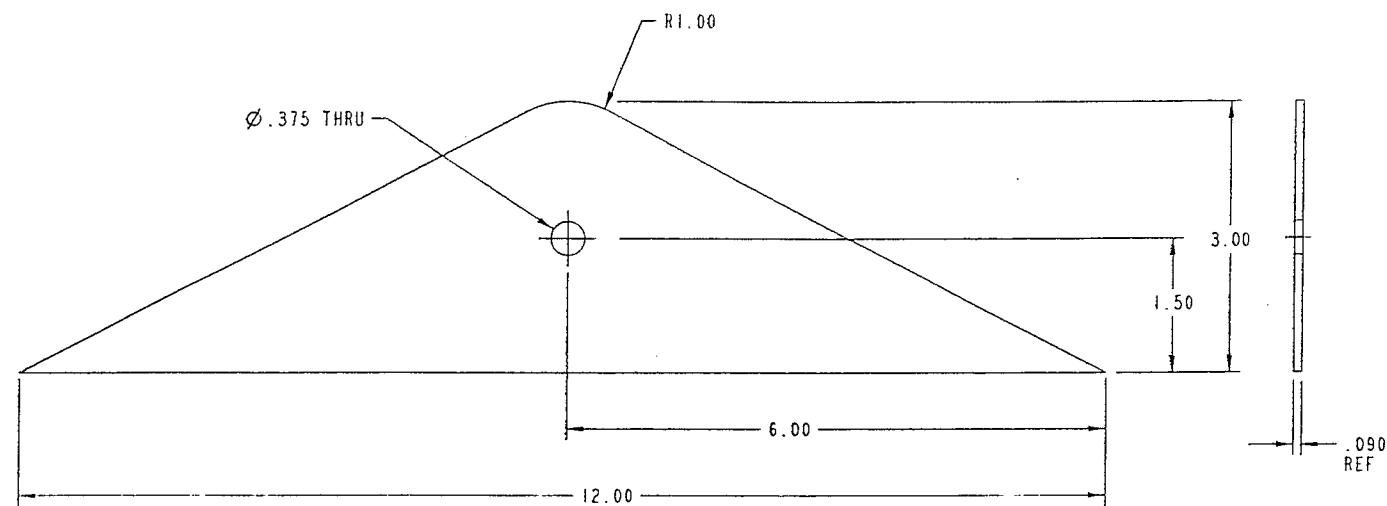
.090 REF  
SH 4C

① -313 FLAT PATTERN  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8

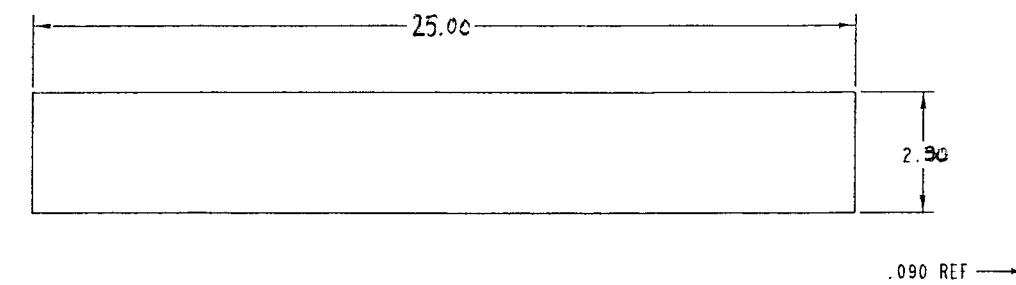
SUPERCEDED BY

New PART OF -313

② -317 PLATE  
SCALE 0.750  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8  
SH 4C



② -319 GUSSET  
SCALE 1,000  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8  
SH 4D



① -321 PLATE  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8  
SH 4C

RELEASER ONLY

PREMIER AVIATION, INC.  
2621 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE IDENT NO. Dwg No. REV.  
D OSUV8 B67-43001 B  
SCALE: WT: SHEET 43 of 45

ORIGINAL

DART AEROSPACE LTD	Work Order:	36391
Description: PB674300129	Part Number:	PB67-43001-29 313
Inspection Dwg: PB6743001-29 Rev: N/A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>WB</u>	Audited by:	<u>J</u>	Prototype Approval:	
Date:	<u>07-12-24</u>	Date:	<u>07/12/24</u>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

D'ART AEROSPACE LTD	Work Order:	36391
Description: PB67-43001-29	Part Number:	PB674300129 319
Inspection Dwg:PB67-43001-29 Rev: N/A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>RB</u>	Audited by:	<u>J</u>	Prototype Approval:	
Date:	<u>07-12-21</u>	Date:	<u>07/12/24</u>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD	Work Order:	36391
Description: PB67-43001-29	Part Number:	PB674300129 337
Inspection Dwg:PB67-43001-29 Rev: N/A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

First Article  Prototype

Measured by:	<u>itB</u>	Audited by:	<u>c</u>	Prototype Approval:	
Date:	07-12-21	Date:	2/12/24	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	